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Approved Process Sources D1-4426

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Approved Process Sources D1-4426

Document D1-4426 - Processes for BE10028864

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Detail Information for Processor Code number: BE10028864

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[Approved Processors](#)

[Geographic APL](#)

[Process Code Listin](#)

[Classification Today's Listin](#)

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Area: CA
Contact Name: Kristina Plaza

[400A](#) [NDT](#)

[402](#) [NDT](#)

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Process ***Nadcap** **Limitation** **Doc Notes** **Nomenclature** **Classification**

stainless steels.

Also approved to pre-penetrant touch

Liquid Penetrant

410A NDT

411 NDT

412 NDT

420A NDT

421 NDT

430 NDT

430A NDT

430B NDT

431 NDT

431A NDT

431B NDT

432 NDT

434 NDT

436A NDT

436B NDT

436C NDT

436E NDT

437 NDT

magnesium, and stainless steels.

Also approved to pre-penetrant touch

None

aluminum, titanium, magnesium, and stainless steels

Penetrant Inspection

STM-E-1417

Also approved to pre-penetrant touch

None

aluminum, titanium, magnesium, and stainless steels.

Penetrant Inspection

MIL-STD-866

Standard Practice for

437A	NDT								
437C	NDT								2
437D	NDT								
437E	NDT								
848A	NDT	A3							

848B	NDT	A3							
850A	NDT	A3							
851A	NDT	A3							

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None None Ultrasonic Inspection of Rounds and Curved Shapes STM-E-375

None Method II Cleaning - Descaling of titanium, Method II PIG-5762

L410	NDT								
L421	NDT								
L424	NDT								
L425	NDT								
L426	NDT					None		Process Solution Control	Chem. Testing

L430B	NDT								
M400	NDT								

M410A	NDT								
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M424	NDT								
S400	NDT								

S410A	NDT	None	Iso	Penetrant Inspection -	PS21202
S410B	NDT		P3		
S410C	NDT			Penetrant Inspection - Be Ilium	PS21202
S410D	NDT	None	Iso approved to pre-penetrant tch.	Penetrant Inspection - Cobalt - Nickel	PS21202
S410E	NDT	None	Iso approved to pre-penetrant tch.	Penetrant Inspection - Copper	S21202
S410H	NDT				
S410J	NDT	None	Iso approved or pre-	Penetrant Inspection Maanesium	PS21202
S421	NDT				
S430	NDT	None	tch.	Penetrant Inspection Stainless Steels	PS21202
S430G	NDT				

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